SPECIFICATION FOR APPROVAL

承　　認　　書

Description	:	**Magnetic Buzzer**
Kingstate Part No.	:	**KXG1212**
Customer's Model No.	:	
Specification No.	:	**TKS-1577**
Number Of The Edition	:	**1.4**

CUSTOMER'S APPROVED SIGNATURE		

KINGSTATE

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Approved by	Checked by	Issued by
	2023.09.19	YAO 2023.09.19

KINGSTATE ELECTRONICS CORPORATION

志豐電子股份有限公司

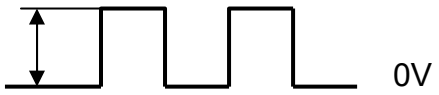
成品承認書修訂記錄

圖號: TKS-1577			料號:　KXG1212
修訂日期	提出者	版次	修訂記錄內容
2005/04/15	陳朝慶	1.2	加上鍍化金，修正環測，機械測試，壽測的條件.
2006/05/25	馮琴英	1.3	外觀尺寸圖增加移印周期印字.
2023/09/19	鐘森強	1.4	環保 **RoHS** 升級爲 **RoHS2.0**

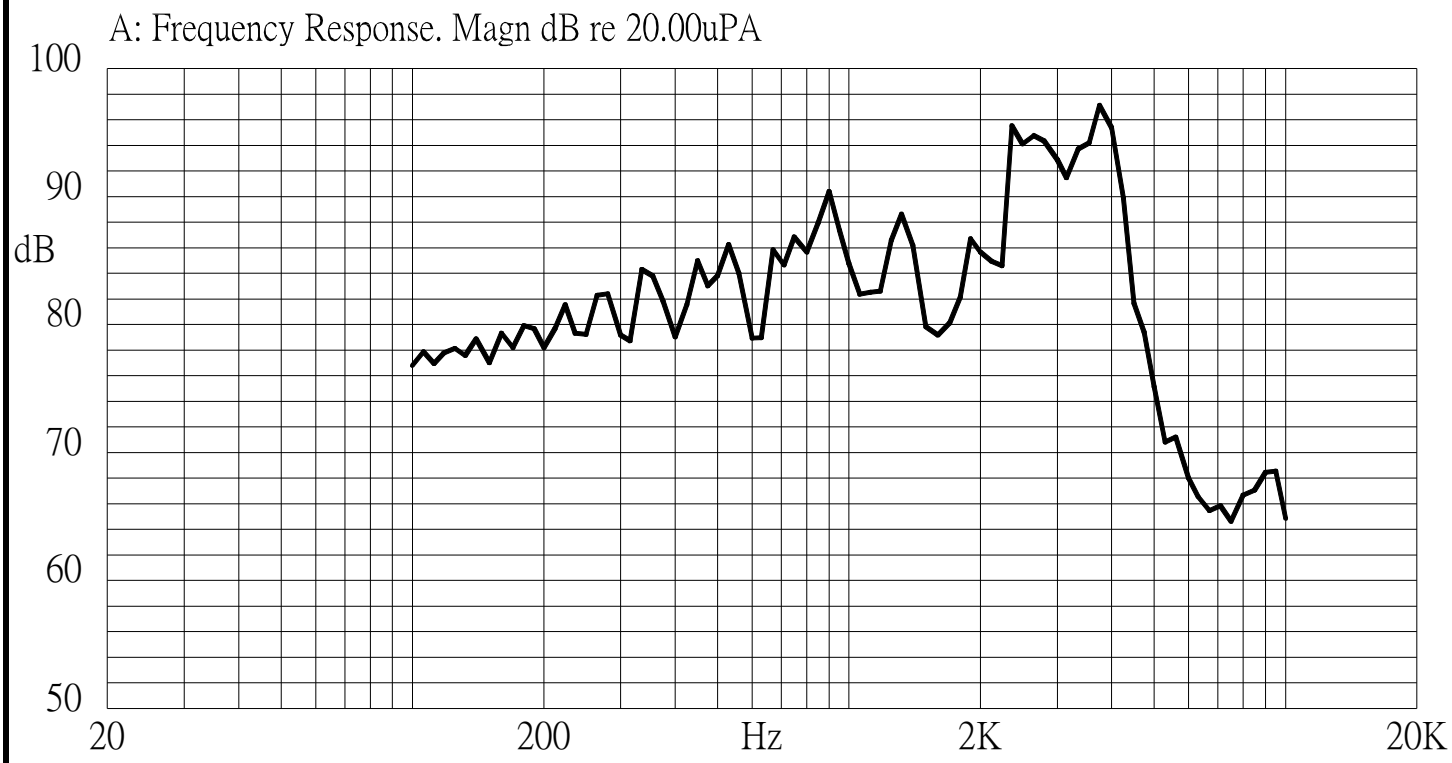
A. SCOPE 範疇

This specification applies magnetic buzzer, **KXG1212**
此規格書適用於電磁式蜂鳴器, **KXG1212**

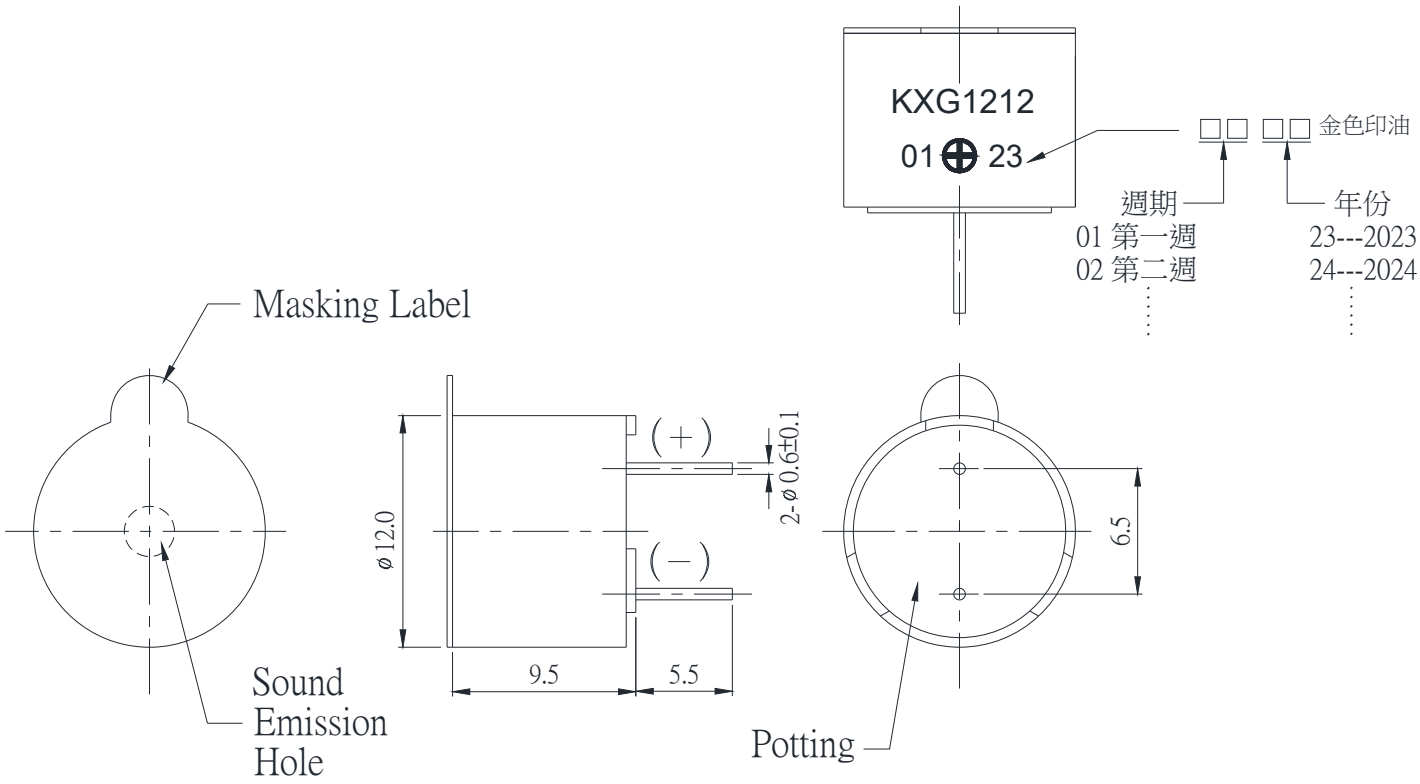
B. SPECIFICATION 規格

No.	Item	Unit	Specification	Condition
1	Rated Voltage 額定電壓	Vo-p	12.0	Vo-p  0V
2	Operating Volt. 操作電壓	Vo-p	6.0~16.0	
3	Mean Current 平均耗電流	mA	Max. 40	Applying rated voltage,2400Hz square wave, 1/2duty 施以額定電壓,2400Hz,方波,50%負載
4	Coil Resistance 直流阻抗	Ω	140 ± 21	
5	Sound Output 輸出音壓	dBA	Min.85 (Typical 92)	Distance at 10cm(A-weight free air). Applying rated voltage 2400Hz,square wave, 1/2duty 在自由音場 10 公分處,施以額定電壓,2400Hz,方波,50%負載
6	Rated Frequency 額定頻率	Hz	2400	
7	Operating Temp. 操作溫度	℃	-30 ~ +70	
8	Storage Temp. 儲存溫度	℃	-40 ~ +85	
9	Dimension 尺寸	mm	φ12.0 × H9.5	See attached drawing. 請參照外觀尺寸圖
10	Weight 重量	gram	2.0	
11	Material 材質		PBT	
13	Terminal 端子		Pin type (Plating Au) 鍍化金	See attached drawing. 請參照外觀尺寸圖
14	Environmental Protection Regulation 環保法規		RoHS 2.0	

C. TYPICAL FREQUENCY RESPONSE CURVE 頻率響應曲線

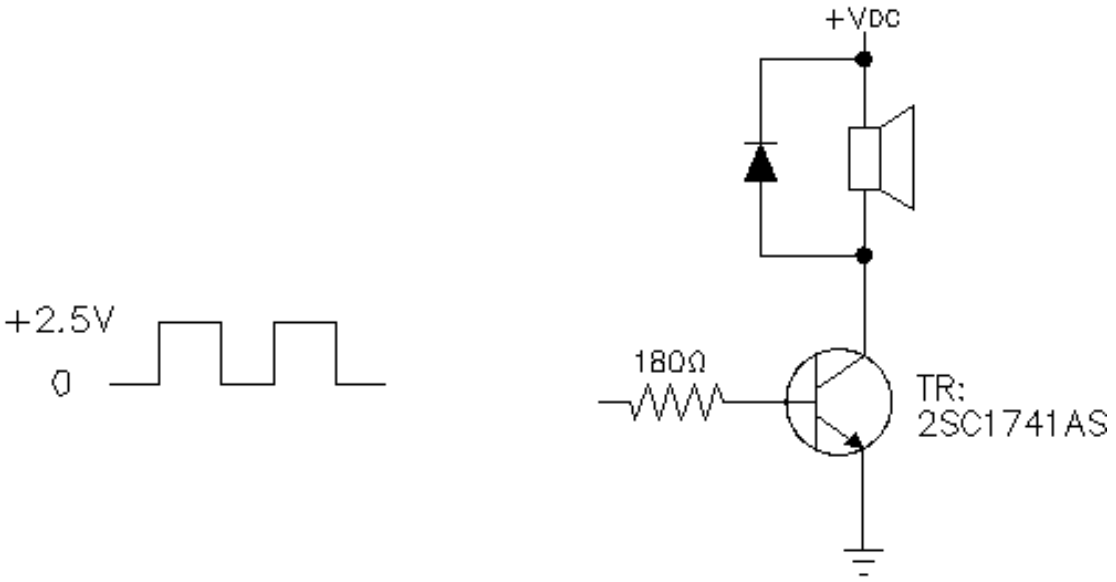


D. APPEARANCE DRAWING 外觀尺寸圖



Tol: ± 0.5
Unit: mm

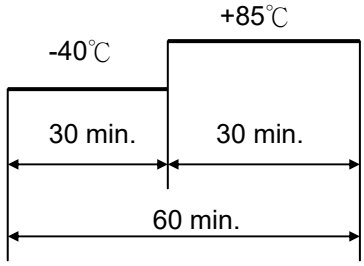
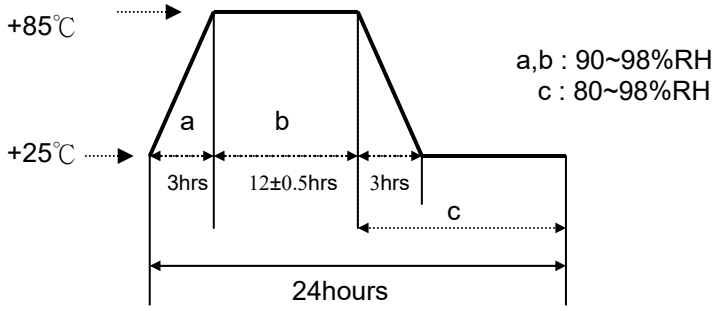
E. MEASUREMENT METHOD 測量方式



F. MECHANICAL CHARACTERISTICS 機械特性

No.	Item	Test condition	Evaluation standard
1	Solderability 焊錫附著性	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +270±5℃ for 3±1 seconds. 端子部份浸入松香溶液 5 秒後,再浸入+270±5℃溶融焊錫槽中 3±1 秒.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal) 浸入端子部份附著焊錫 90%以上.(末端斷面不算)
2	Soldering Heat Resistance 焊錫耐熱性	Lead terminal are immersed up to 1.5mm from sounder's body in solider bath of +260±5℃ for 3±1 seconds. 距離端子根部 1.5mm 的位置,浸入+260±5℃的焊錫槽 3±1 秒.	No interference in operation 操作上無任何不良
3	Terminal Mechanical Strength 端子強度	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction. 各端子的軸方向施以 9.8N(1.0kg)的力量 10 秒.	No damage and cutting off 端子不鬆動, 不脫落
4	Vibration 振動測試	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours. 振動週波數 10～55HZ、全振幅 1.5mm 於 X.Y.Z 3 個方向,各 2 小時.	After the test the part shall meet specifications with-out any damage in appearance and the SPL should be in ±10dB compared with initial one. 經測試後,單體除音壓外,外觀及電氣特性須符合規格. 輸出音壓變化量須在 ±10dBA 內.
5	Drop test 落下測試	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times). 單體從 75 公分高處, X.Y.Z.3 個方向,各 3 回,落於 40mm 厚木板上.	

G. ENVIRONMENT TEST 環境測試

No.	Item	Test condition	Evaluation standard
1	High temp. test 高溫測試	After being placed in a chamber at +85℃ for 96 hours. 置於+85℃環境中 96 小時	After the test the part shall meet specifications with-out any degradation in appearance and performance except SPL. after 4 hours at +25℃. the SPL should be in ±10dBA compared with initial one. 經測試後, 靜置於+25℃（室溫）環境中 4 小時後, 單體除音壓外,外觀及電氣特性須符合規格. 輸出音壓變化量須在±10dBA 內.
2	Low temp. test 低溫測試	After being placed in a chamber at -40℃ for 96 hours. 置於-40℃環境中 96 小時	
3	Thermal Shock 熱衝擊試驗	The part shall be subjected to 10 cycles. One cycle shall consist of; 對單體施以熱衝擊試驗 10 次循環,其循環內容如圖示 	
4	Temp./ Humidity Cycle 溫度/溼度循環測試	The part shall be subjected to 10 cycles. One cycle shall be 24 hours and consist of; 單體承受溫度/溼度循環測試 10 次. 其循環內容如圖示 	

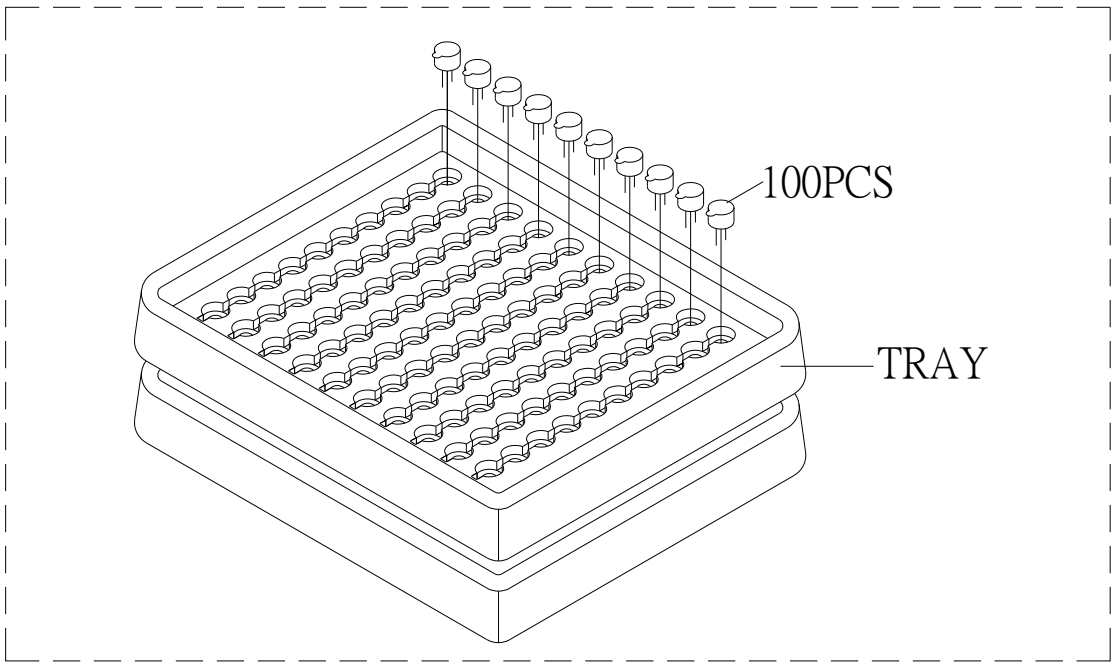
H. RELIABILITY TEST 信賴性測試

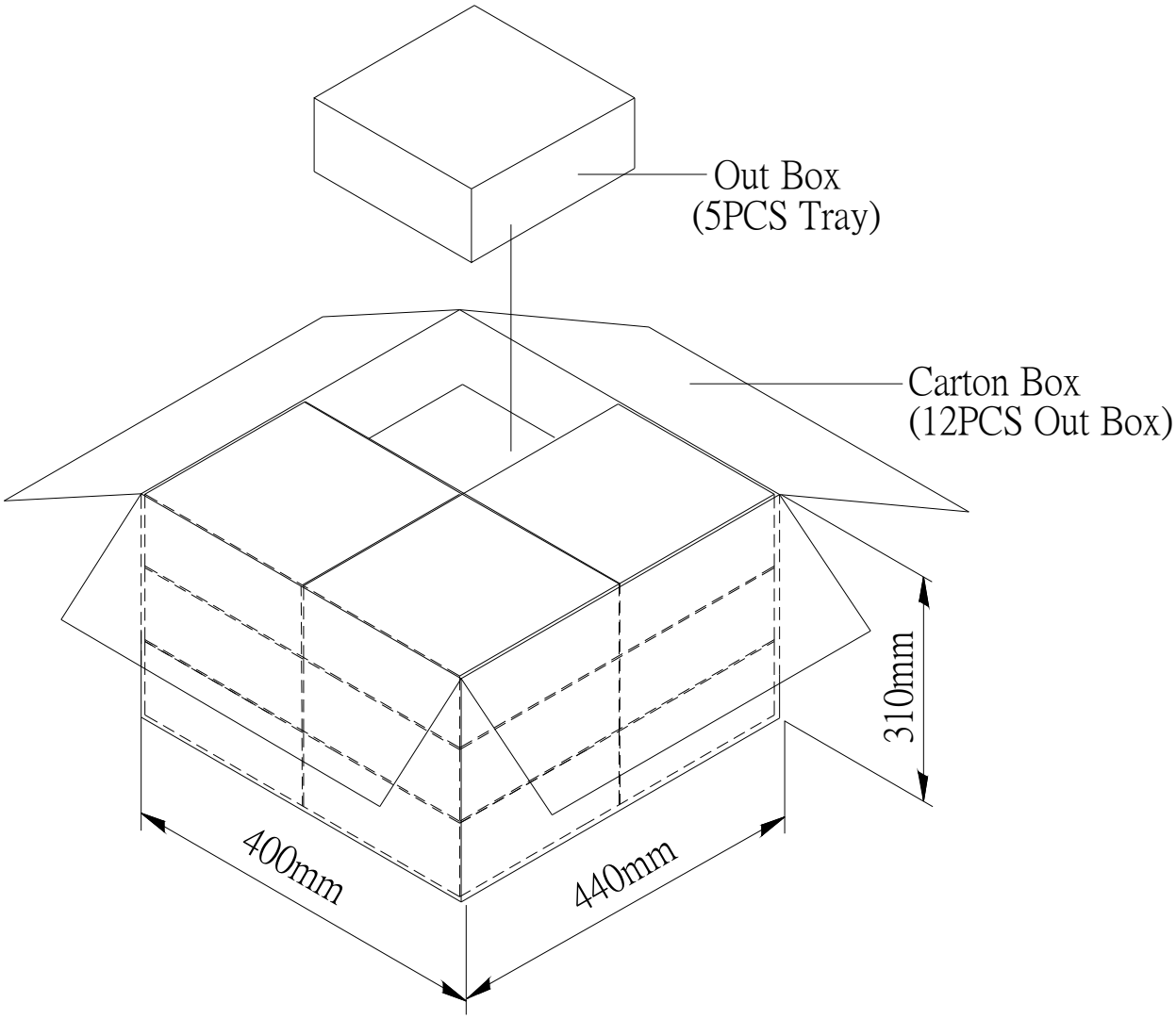
No.	Item	Test condition	Evaluation standard
1	Operating life test 壽命測試	1.Continuous life test 高溫壽命測試(連續) The part shall be subjected to 72 hours at +45℃ with 12V, 2400Hz applied. 在+45℃環境下,輸入 12V,2400Hz 連續操作 72 小時. 2.Intermittent life test 室溫壽命測試(間歇) A duty cycle of 1 minute on, 1 minutes off, a minimum of 10000 times at room temp.(+25±10℃) with 12V,2400Hz applied. 在室溫下(+25±10℃), 輸入 12V,2400Hz 通電 1 分鐘/斷電 1 分鐘,測試 10000 次循環.	After the test the part shall meet specifications with-out any degradation in appearance and performance except SPL. after 4 hours at +25℃. the SPL should be in ±10dBA compared with initial one. 經測試後, 靜置於+25℃（室溫）環境中 4 小時後, 單體除音壓外,外觀及電氣特性須符合規格. 輸出音壓變化量須在±10dBA 內.

TEST CONDITION.

Standard Test Condition :	a) Temperature : +5 ~ +35℃	b) Humidity : 45-85%	c) Pressure : 860-1060mbar
一般測試條件 :	a) 溫度 : +5 ~ +35℃	b) 濕度 : 45-85%	c) 氣壓 : 860-1060mbar
Judgement Test Condition :	a) Temperature : +25 ± 2℃	b) Humidity : 60-70%	c) Pressure : 860-1060mbar
爭議時測試條件 :	a) 溫度 : +25 ± 2℃	b) 濕度 : 60-70%	c) 氣壓 : 860-1060mbar

I. PACKING STANDARD 包裝規格





Tray	184mmx184mmx23mm	1x100PCS=100PCS
Out Box	200mmx190mmx100mm	5LAYERx100PCS=500PCS
Carton Box	440mmx400mmx310mm	500PCSx12=6000PCS